### **Technical**

### Data Sheet

# **ECLECTIC**

Eclectic Products LLC
Manufacturing Facility
101 Dixie Mae Drive
Pineville, Louisiana
eclecticproducts.com

ISO 9001:2015 Compliant Quality Management

**Systems** 

800.349.4667

Administration Office Eugene, Oregon eclecticproducts.com 800.693.4667 Technical Service 800.767.4667

#### **UNITED STATES/MEXICO**



2.0 fl oz Not all styles/sizes/colors available in all

### AMAZING GOOP



### **CRAFT ADHESIVE**

#### **PRODUCT DESCRIPTION**

AMAZING GOOP CRAFT has been scientifically formulated to repair, seal and stick to a wide variety of materials with superior strength to any other brand.

#### WHERE TO USE / APPLICATIONS

AMAZING GOOP CRAFT is perfect for affixing stones and gems to fashion jewelry and can also be used to apply rhinestones, decals, ribbons and buttons to clothing. It permanently bonds glass, fabric, plastics, metal, leather, vinyl, rubber, brick and wood making it the most versatile and effective adhesive available.

#### **FEATURES AND BENEFITS**

DDODEDTIES

FLEXIBLE – does not become brittle in cold weather

CHEMICAL RESISTANT – safe for applications exposed to dilute acids and dilute caustics

ABRASION RESISTANT – great for bonding objects subject to normal wear

WATERPROOF – can be submerged in fresh and salt water after complete cure

PAINTABLE – paint to match surrounding area or for UV resistance after completely cured

WASHER/DRYER SAFE – safe for use on clothing and fabrics; do not dry clean

#### **TECHNICAL INFORMATION**

PROPERTIES		
UNCURED MATERIAL		
Color:	Clear	
VOC:	475 grams/liter	
Solvent:	Toluene, Petroleum Distillates (flammable)	
Density:	7.4 lbs/gal	
Solids:	45% by weight, 42% by volume	
Viscosity:	100,000 cps	
Tack time:	2 minutes	
Set time:	45 minutes*	
Full cure time:	Thin film: 24 hours / Thick film: 48-72 hours	
Storage:	Product may thicken when stored in colder temperatures but will not	
	freeze. If product thickens from colder temperatures, warm to room	
	temperature before use.	
Application Temp:	Ideal application temperature range is 50 to 90 °F (10 to 32 °C).	
Freeze/thaw stability:	Stable, allow product to warm to room temperature before using	
Shelf life:	2 years (unopened)	

\*Depending on material, humidity and temperature.

CURED MATERIAL	
Chemical resistance:	Excellent to water, dilute acids & bases
UV resistance:	None; paint-over for UV resistance
Hardness:	80 Shore A
Dielectric strength:	400V/mil (ASTM D-149); this is the maximum voltage that can be applied
	to a given material without causing it to break down
Tensile strength:	3800 lb/in <sup>2</sup> (ASTM D-412)
Elongation:	900% (ASTM D-412)
Service temperature:	Cured adhesive can withstand temperatures from -40 to 180 °F (-40 to
	82 °C) intermittently.
Paint-over time:	24 hours

### **Technical**

### **Data Sheet**

### **AMAZING GOOP**



### **CRAFT ADHESIVE**

#### CHEMICALS THAT HAVE LITTLE OR NO EFFECT ON AMAZING GOOP

Acetic acid (5% and 10%) Ammonium hydroxide (3.4%) Ammonium nitrate (50%)

Antifreeze

Beer (3.2% alcohol by volume)

Boric acid (3.1%) Distilled water Hydraulic oil Lactic acid (3.8%)

Milk (fresh, tested at 40 °F)

Motor oil (30w)

Nitric acid (10% and 20%)

Oxalic acid (3.1%)

Phosphoric acid (30% and 60% as P2O5)

Potassium hydroxide (3.4%) Sodium carbonates (2.7%) Sodium chloride (10%) Sulfuric acid (3% and 10%) Wine (20% alcohol by volume) AMAZING GOOP exhibits excellent resistance to water, dilute acids and dilute bases. Thin films of GOOP were immersed in various chemicals for two weeks and exhibited weight gains of less than 2% and tensile strength loss of less than 10%. These chemicals are listed on the left. All percentages are given by weight unless otherwise noted.

#### SOLVENTS THAT DISSOLVE AMAZING GOOP

Chevron solvent 1100 Chlorothane NU Cyclohexane Gasoline Perchloroethylene Propyl acetate Toluene These are common solvents that dissolve AMAZING GOOP when hardened samples were immersed. The dissolution with these solvents was not instantaneous and therefore does not preclude usage in all cases. Applications were an occasional splash or brief exposure is expected may be acceptable. Test a small area before full use.

#### **DIRECTIONS and APPLICATION NOTES**

Read directions and test small area before use.

- Step 1 Surface should be clean, dry and free of dirt. For best results, lightly roughen surface before use.
- Step 2 Ideal application temperature range is 50 to 90 °F (10 to 32 °C). However, fully cured adhesive can withstand temperatures from -40 to 180 °F (-40 to 82 °C) intermittently.
- Step 3 Apply directly to each surface to be bonded or repaired. Allow to partially cure, approximately 2 minutes before mating surfaces. Hardens by solvent evaporation and forms an immediate bond that is difficult to reposition after both adhesive-coated surfaces are placed in contact with each other and sufficient pressure is exerted to establish full contact.
- Step 4 Allow repair to cure for 24 hours. Depending on the materials and temperature, maximum strength may not be reached for 48 to 72 hours.
- Step 5 For future easy cap removal, apply a thin coat of petroleum jelly to the threads of the tube before replacing the cap.
- Step 6 Clean uncured adhesive with acetone or citrus-based solvents. Cured material may be removed by cutting or scraping.
- Please read all directions before using. Use in well-ventilated area.
- May damage finished surfaces. Avoid such contact until completely dry. Not recommended for use on polystyrene, polyethylene, polypropylene, Styrofoam™ or paper products, and any items that come into contact with food, drinking water or animals.
- DO NOT dry-clean GOOP because dry cleaning solvent breaks down the cured adhesive.

#### **HEALTH and SAFETY**

This product contains toluene and petroleum distillate. Before working with this product, read and

### **Technical**

### **Data Sheet**

## **AMAZING GOOP**



### **CRAFT ADHESIVE**

become familiar with information concerning hazards, proper use and handling.

To request a hard copy of the SDS, please send an e-mail to sds@eclecticproducts.com.

**\_AWARNING:** This product can expose you to chemicals including toluene which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.p65warnings.ca.gov.

#### LIMITED WARRANTY

The product is warranted against any defect in materials or workmanship under normal use for a period of 180 days after the date of purchase. The product is also warranted under any implied warranties provided under applicable state law, including, without limitation, the implied warranty of merchantability and the implied warranty of fitness for a particular purpose, for a period of 180 days after the date of purchase. This warranty covers only the original buyer of the product. For warranty service, the buyer should contact the store where the product was purchased, or write Eclectic Products, Inc., P.O. Box 4450, Pineville LA 71361 or call 800.767.4667. This warranty gives you specific legal rights, and you also have other rights, which vary from state to state.